Specifications › Capacity Folders

- Always send your knifeline for approval before proceeding.
- Minimum finished size of the final product is 150mm.
- Minimum stock weight is 300ums.
- We prefer the glue flaps die cut rather than guillotined.
- Glue Flaps are preferred to run across the grain of the stock.
- Preferred glue flap size is 20mm.
- Glue flaps to be on the outside of the body only.
- If you are die cutting or creasing, please use the proper matrix on both sides of all creases. If you can't fold the crease easily by hand, then we will have difficulty machine folding.
- The matrix must extend to the full length of the crease. Fold areas without a matrix may split the stock.
- When creasing its recommended you use a minimum of a 2-point crease based on your stock weight. Jobs creased from the inside will not fold consistently.
- The minimum and maximum depth capacity of the pocket is 70mm and 235mm.
- The maximum capacity of the pocket and the spine is 20mm.
- We can supply double pockets with capacity varying up to 6mm.
- Strip PlastaKote or MatteKote not required. We can glue single- and double-sided lamination.
- Please clearly mark A and B stacks on multiple up work.
- Heavy board stocks can be prone to springing open. Choose your stock wisely.
- Please note our glue will not adhere to a UV GlossKote surface. We recommend a glueable GlossKote or left free of coating.

Specifications › Non-Capacity Folders

- Always send your knifeline for approval before proceeding.
- External glue flaps need to be on the body of the folder for inline 2nd fold.
- Internal glue flaps on the pocket need to be 20mm minimum.
- Glue Flaps are preferred to run across the grain of the stock.
- We prefer the glue flaps die cut rather than guillotined.
- Ensure a 20mm glue flap is on body of folder. Some folders will only work with the glue flaps on the pocket and this may impact on the folding or taping so send the knifeline for approval.
- Minimum depth size of the pocket is 25mm with no set maximum.
- When designing with glue flaps its recommended that you allow for crease width creepage. Contact Allkotes to learn more. Important to also note that heavier stocks will creep more.
- If you are die cutting or creasing, please use the proper matrix on both sides of all creases. If you can't fold the crease easily by hand, then we will have difficulty machine folding.
- Strip PlastaKote or MatteKote not required. We can glue single- and double-sided lamination.
- Please note our glue will not adhere to a UV GlossKote surface. We recommend a glueable GlossKote or left free of coating.
- Make note some heavy stocks may need to be hand folded after gluing.
- Minimum sheet length of job is 120mm.

Specifications › 2/S Taping

- Please supply artwork and sheet size so our team can advise.
- We can provide different styles and size of tapes to suit. Available in 12mm to 20mm widths.
- When combining die cutting and taping in the one process we require the sheet to be formatted for taping at right angles to the grip.
- When applying 2/s tape we require a set margin between the inline taping units. Please supply artwork and sheet size so our team can advise.